



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D3414-041**  
**Job Sheet 172822**



Part No: D3414-041

Job Qty: 16 ea

Part Name: Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/22/18

Job Tracking No:

Due Date: 3/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP A 05.09.13 New issue KJ/JLM

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off     |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|--------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |              |
| 90    | Start up Operation | 16 Ea  | 3/10/18    | 3/10/18  | 0.00      | 0.00    | Start Up Waterjet     |           | 18/02/23     |
| 100   | Waterjet           | 16 pcs | 3/10/18    | 3/10/18  | 0.00      | 1.21    | Waterjet1             |           | 18/02/23     |
| 120   | QC                 | 16 pcs | 3/10/18    | 3/10/18  | 0.00      | 0.00    | QC8                   |           | 38           |
| 130   | Brake NC           | 16 pcs | 3/10/18    | 3/10/18  | 0.05      | 0.90    | Brake NC 1            |           | 9-88         |
| 140   | Large Fab          | 16 pcs | 3/10/18    | 3/10/18  | 0.00      | 4.91    | Large Fab 1           |           | QVC 18/03/12 |
| 150   | QC                 | 16 pcs | 3/10/18    | 3/10/18  | 0.00      | 0.00    | QC9                   |           | PD 13-3-13   |
| 160   | QC                 | 16 pcs | 3/10/18    | 3/10/18  | 0.00      | 0.00    | QC5                   |           | Q 13-3-13    |
| 170   | Powdercoat         | 16 pcs | 3/12/18    | 3/12/18  | 0.00      | 0.34    | Powdercoat1           |           | 52 DAS 3-15  |
| 180   | QC                 | 16 pcs | 3/12/18    | 3/12/18  | 0.00      | 0.00    | QC3                   |           | 11           |
| 190   | Packaging          | 16 pcs | 3/12/18    | 3/12/18  | 0.00      | 0.00    | Packaging3-1          |           | 9-88         |
| 200   | QC21-SA            | 16 Ea  | 3/12/18    | 3/12/18  | 0.00      | 0.00    | QC21                  |           | 21           |

MAR 16 2018

MAR 20 2018

### Job BOM

| Part / Item | Component Name       | Quantity            | Operation             | Container |
|-------------|----------------------|---------------------|-----------------------|-----------|
| M304S12GA   | 304/316 0.100" Sheet | 2.4800 sf (.155 ea) | 90-Start up Operation |           |
| D3414-3     | Lug                  | 16 Ea (1 ea)        | 140-Large Fab         |           |

FM138485

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M304S12GA      | 2        | 32        | 0         |
| 140-Large Fab         | D3414-3        | 16       | 48        | 0         |

### Part Specifications

| Spec No | Description | Target/Tolerance               | Limits         | Type  | Special Comments |
|---------|-------------|--------------------------------|----------------|-------|------------------|
| 1       | Lug Bracket | 0.313inches + 0.006<br>- 0.001 | 0.319<br>0.312 | 0.313 |                  |
| 2       | Lug Bracket | 1.190inches ± 0.030            | 1.220<br>1.160 | 1.197 |                  |
| 3       | Lug Bracket | 1.000inches ± 0.030            | 1.030<br>0.970 | 1.004 |                  |
| 4       | Lug Bracket | 3.380inches ± 0.030            | 3.410<br>3.350 | 3.367 |                  |
| 5       | Lug Bracket | 5.350inches ± 0.010            | 5.360          | 5.355 |                  |

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

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| Work Order: _____<br><br>Part No. _____<br><br>NCR No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                          | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/> |                          | <b>AGAINST DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/> </div> <div>           Water Jet <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Quality <input type="checkbox"/><br/>           Other <input type="checkbox"/> </div> </div> |                          |        |                          |          |                          |          |                          |              |                          |               |                          |          |                          |              |                          |          |                          |          |                          |                 |                          |                    |                          |                  |                          |                  |                          |         |                          |     |                          |                     |                          |            |                          |                     |                          |                  |                          |                       |                          |               |                          |          |                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                |                          |         |                          |                       |                          |        |                          |                        |                          |       |                          |          |                          |            |                          |                    |                          |               |                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  |        |                          |           |                          |                      |                          |                                   |                          |               |                          |             |                          |               |                          |                                 |                          |             |                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |                  |                          |                    |                          |                      |                          |                |                          |                   |                          |            |                          |         |                          |        |                          |         |                          |                  |                          |
| Date : _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                          | Step #: _____                                             |                          | <div style="position: relative; height: 200px;"> <div style="position: absolute; top: 0; right: 0; transform: rotate(90deg); transform-origin: right top;"> <b>DART AEROSPACE</b><br/>           Container No: S045779<br/>           Part: D3414 - 041<br/>           Job No: 172822<br/>           Serial No/Batch: S045779<br/>           Revision: D3414<br/>           Inspector: _____<br/>           Date: 02/27/18         </div> </div>                                                                                                                                                                                                                                |                          |        |                          |          |                          |          |                          |              |                          |               |                          |          |                          |              |                          |          |                          |          |                          |                 |                          |                    |                          |                  |                          |                  |                          |         |                          |     |                          |                     |                          |            |                          |                     |                          |                  |                          |                       |                          |               |                          |          |                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                |                          |         |                          |                       |                          |        |                          |                        |                          |       |                          |          |                          |            |                          |                    |                          |               |                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  |        |                          |           |                          |                      |                          |                                   |                          |               |                          |             |                          |               |                          |                                 |                          |             |                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |                  |                          |                    |                          |                      |                          |                |                          |                   |                          |            |                          |         |                          |        |                          |         |                          |                  |                          |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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| <b>Root Cause</b><br><table style="width:100%;"> <tr><td>Environment</td><td><input type="checkbox"/></td><td>No Re-verification</td><td><input type="checkbox"/></td></tr> <tr><td>Design</td><td><input type="checkbox"/></td><td>Operator</td><td><input type="checkbox"/></td></tr> <tr><td>Doc/Data</td><td><input type="checkbox"/></td><td>Offset/Setup</td><td><input type="checkbox"/></td></tr> <tr><td>Equip/Tooling</td><td><input type="checkbox"/></td><td>Supplier</td><td><input type="checkbox"/></td></tr> <tr><td>Handling/Pre</td><td><input type="checkbox"/></td><td>Training</td><td><input type="checkbox"/></td></tr> <tr><td>Material</td><td><input type="checkbox"/></td><td>Use for Testing</td><td><input type="checkbox"/></td></tr> <tr><td>Internal Transport</td><td><input type="checkbox"/></td><td>Poor Information</td><td><input type="checkbox"/></td></tr> <tr><td>Tribal Knowledge</td><td><input type="checkbox"/></td><td>Rushing</td><td><input type="checkbox"/></td></tr> <tr><td>LOA</td><td><input type="checkbox"/></td><td>Product Improvement</td><td><input type="checkbox"/></td></tr> <tr><td>Substation</td><td><input type="checkbox"/></td><td>Process Improvement</td><td><input type="checkbox"/></td></tr> <tr><td>Past Expiry Date</td><td><input type="checkbox"/></td><td>Manufacturing Process</td><td><input type="checkbox"/></td></tr> <tr><td>Misidentified</td><td><input type="checkbox"/></td><td>Past Due</td><td><input type="checkbox"/></td></tr> </table> |                          | Environment                                               | <input type="checkbox"/> | No Re-verification                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | <input type="checkbox"/> | Design | <input type="checkbox"/> | Operator | <input type="checkbox"/> | Doc/Data | <input type="checkbox"/> | Offset/Setup | <input type="checkbox"/> | Equip/Tooling | <input type="checkbox"/> | Supplier | <input type="checkbox"/> | Handling/Pre | <input type="checkbox"/> | Training | <input type="checkbox"/> | Material | <input type="checkbox"/> | Use for Testing | <input type="checkbox"/> | Internal Transport | <input type="checkbox"/> | Poor Information | <input type="checkbox"/> | Tribal Knowledge | <input type="checkbox"/> | Rushing | <input type="checkbox"/> | LOA | <input type="checkbox"/> | Product Improvement | <input type="checkbox"/> | Substation | <input type="checkbox"/> | Process Improvement | <input type="checkbox"/> | Past Expiry Date | <input type="checkbox"/> | Manufacturing Process | <input type="checkbox"/> | Misidentified | <input type="checkbox"/> | Past Due | <input type="checkbox"/> | <table style="width:100%;"> <tr><td>Pressure/force</td><td><input type="checkbox"/></td></tr> <tr><td>Bending</td><td><input type="checkbox"/></td></tr> <tr><td>Centre Not Concentric</td><td><input type="checkbox"/></td></tr> <tr><td>Cracks</td><td><input type="checkbox"/></td></tr> <tr><td>Crimp/Kink/Ripple/Wave</td><td><input type="checkbox"/></td></tr> <tr><td>Cuffs</td><td><input type="checkbox"/></td></tr> <tr><td>Crushing</td><td><input type="checkbox"/></td></tr> <tr><td>Heat Treat</td><td><input type="checkbox"/></td></tr> <tr><td>Wave/Twist in Tube</td><td><input type="checkbox"/></td></tr> <tr><td>Marks/Chatter</td><td><input type="checkbox"/></td></tr> </table> |  | Pressure/force | <input type="checkbox"/> | Bending | <input type="checkbox"/> | Centre Not Concentric | <input type="checkbox"/> | Cracks | <input type="checkbox"/> | Crimp/Kink/Ripple/Wave | <input type="checkbox"/> | Cuffs | <input type="checkbox"/> | Crushing | <input type="checkbox"/> | Heat Treat | <input type="checkbox"/> | Wave/Twist in Tube | <input type="checkbox"/> | Marks/Chatter | <input type="checkbox"/> | <table style="width:100%;"> <tr><td>Set-up</td><td><input type="checkbox"/></td></tr> <tr><td>BOM/Route</td><td><input type="checkbox"/></td></tr> <tr><td>Broken/Damage/Defect</td><td><input type="checkbox"/></td></tr> <tr><td>Inspection Incomplete/Unqualified</td><td><input type="checkbox"/></td></tr> <tr><td>Contamination</td><td><input type="checkbox"/></td></tr> <tr><td>Countersink</td><td><input type="checkbox"/></td></tr> <tr><td>Cut Too Short</td><td><input type="checkbox"/></td></tr> <tr><td>Instructions Incomplete/Unclear</td><td><input type="checkbox"/></td></tr> <tr><td>Drill Holes</td><td><input type="checkbox"/></td></tr> </table> |  | Set-up | <input type="checkbox"/> | BOM/Route | <input type="checkbox"/> | Broken/Damage/Defect | <input type="checkbox"/> | Inspection Incomplete/Unqualified | <input type="checkbox"/> | Contamination | <input type="checkbox"/> | Countersink | <input type="checkbox"/> | Cut Too Short | <input type="checkbox"/> | Instructions Incomplete/Unclear | <input type="checkbox"/> | Drill Holes | <input type="checkbox"/> | <table style="width:100%;"> <tr><td>Positioned Wrong</td><td><input type="checkbox"/></td></tr> <tr><td>Outside Dimensions</td><td><input type="checkbox"/></td></tr> <tr><td>Over/Under tolerance</td><td><input type="checkbox"/></td></tr> <tr><td>Part Incorrect</td><td><input type="checkbox"/></td></tr> <tr><td>Part Lost/Missing</td><td><input type="checkbox"/></td></tr> <tr><td>Part Moved</td><td><input type="checkbox"/></td></tr> <tr><td>Drawing</td><td><input type="checkbox"/></td></tr> <tr><td>Finish</td><td><input type="checkbox"/></td></tr> <tr><td>Misread</td><td><input type="checkbox"/></td></tr> <tr><td>Turning Sequence</td><td><input type="checkbox"/></td></tr> </table> |  | Positioned Wrong | <input type="checkbox"/> | Outside Dimensions | <input type="checkbox"/> | Over/Under tolerance | <input type="checkbox"/> | Part Incorrect | <input type="checkbox"/> | Part Lost/Missing | <input type="checkbox"/> | Part Moved | <input type="checkbox"/> | Drawing | <input type="checkbox"/> | Finish | <input type="checkbox"/> | Misread | <input type="checkbox"/> | Turning Sequence | <input type="checkbox"/> |
| Environment                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            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| Design                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 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| Doc/Data                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               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| Equip/Tooling                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          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| Handling/Pre                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           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| Cracks                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 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| Crimp/Kink/Ripple/Wave                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 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| Cuffs                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  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| Crushing                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               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| Wave/Twist in Tube                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     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| Set-up                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 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| BOM/Route                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              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| Broken/Damage/Defect                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   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| Inspection Incomplete/Unqualified                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      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| Cut Too Short                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          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| Instructions Incomplete/Unclear                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        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| Drill Holes                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            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| Positioned Wrong                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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| Outside Dimensions                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     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| Over/Under tolerance                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   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| Part Incorrect                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         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| Part Lost/Missing                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      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| Part Moved                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             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| Drawing                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                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| Turning Sequence                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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|   |             |                         | 5.340          |       |
| 6 | Lug Bracket | 6.230inches $\pm$ 0.030 | 6.260<br>6.200 | 6,221 |
| 7 | Lug Bracket | 2.500inches $\pm$ 0.010 | 2.510<br>2.490 | 2,507 |
| 8 | Lug Bracket | 0.370inches $\pm$ 0.030 | 0.400<br>0.340 | 0,370 |
| 9 | Lug Bracket | 0.100inches $\pm$ 0.010 | 0.110<br>0.090 | 0,101 |

Plex 2/22/18 6:17 AM Dart.lajeunesse.marie



DQA: \_\_\_\_\_ Date: \_\_\_\_\_

## WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

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| Work Order: _____<br><br>Part No. _____<br><br>NCR No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/><br>Suspected Unapproved <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  | <b>AGAINST DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>             Skid-tube <input type="checkbox"/><br/>             Machining <input type="checkbox"/><br/>             Thermoforming <input type="checkbox"/><br/>             Large Fab <input type="checkbox"/> </div> <div>             Cross tube <input type="checkbox"/><br/>             Small Fab <input type="checkbox"/><br/>             Finishing <input type="checkbox"/><br/>             Composite <input type="checkbox"/> </div> <div>             Water Jet <input type="checkbox"/><br/>             Prod. Eng. Coord. <input type="checkbox"/><br/>             Rec/Store/Packaging <input type="checkbox"/><br/>             Supplier <input type="checkbox"/> </div> <div>             Engineering <input type="checkbox"/><br/>             Quality <input type="checkbox"/><br/>             Other <input type="checkbox"/> </div> </div> |  |  |                                                                                                                                                            |  |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |  | Step #:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | QTY Effective :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |  | <b>MRB (QSI042) Approval</b><br><br>Completed By _____<br><br>Lead hand / Supervisor Approval Verification _____<br><br>QC / QA Coordinator Approval _____ |  |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |  |  |                                                                                                                                                            |  |  |
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| <b>Root Cause</b><br><div style="display: flex; justify-content: space-between;"> <div>             Environment <input type="checkbox"/><br/>             Design <input type="checkbox"/><br/>             Doc/Data <input type="checkbox"/><br/>             Equip/Tooling <input type="checkbox"/><br/>             Handling/Pre <input type="checkbox"/><br/>             Material <input type="checkbox"/><br/>             Internal Transport <input type="checkbox"/><br/>             Tribal Knowledge <input type="checkbox"/><br/>             LOA <input type="checkbox"/><br/>             Substation <input type="checkbox"/><br/>             Past Expiry Date <input type="checkbox"/><br/>             Misidentified <input type="checkbox"/> </div> <div>             No Re-verification <input type="checkbox"/><br/>             Operator <input type="checkbox"/><br/>             Offset/Setup <input type="checkbox"/><br/>             Supplier <input type="checkbox"/><br/>             Training <input type="checkbox"/><br/>             Use for Testing <input type="checkbox"/><br/>             Poor Information <input type="checkbox"/><br/>             Rushing <input type="checkbox"/><br/>             Product Improvement <input type="checkbox"/><br/>             Process Improvement <input type="checkbox"/><br/>             Manufacturing Process <input type="checkbox"/><br/>             Past Due <input type="checkbox"/> </div> </div> |  | <b>FAULT CATEGORY</b><br><div style="display: flex; justify-content: space-between;"> <div>             Pressure/Forced <input type="checkbox"/><br/>             Bending <input type="checkbox"/><br/>             Centre Not Concentric <input type="checkbox"/><br/>             Cracks <input type="checkbox"/><br/>             Crimp/Kink/Ripple/Wave <input type="checkbox"/><br/>             Cuffs <input type="checkbox"/><br/>             Crushing <input type="checkbox"/><br/>             Heat Treat <input type="checkbox"/><br/>             Wave/Twist in Tube <input type="checkbox"/><br/>             Marks/Chatter <input type="checkbox"/> </div> <div>             Temperature/Cure <input type="checkbox"/><br/>             Set-up <input type="checkbox"/><br/>             BOM/Route <input type="checkbox"/><br/>             Broken/Damage/Defect <input type="checkbox"/><br/>             Inspection Incomplete/Unqualified <input type="checkbox"/><br/>             Contamination <input type="checkbox"/><br/>             Countersink <input type="checkbox"/><br/>             Cut Too Short <input type="checkbox"/><br/>             Instructions Incomplete/Unclear <input type="checkbox"/><br/>             Drill Holes <input type="checkbox"/> </div> <div>             Power Loss/Surge <input type="checkbox"/><br/>             Folio/Program <input type="checkbox"/><br/>             Grain <input type="checkbox"/><br/>             Weld <input type="checkbox"/><br/>             Wrong Stock Pulled <input type="checkbox"/><br/>             Out of Sequence <input type="checkbox"/><br/>             Off-set <input type="checkbox"/><br/>             Misabeled <input type="checkbox"/><br/>             Fit/Function <input type="checkbox"/><br/>             Misaligned/off center <input type="checkbox"/> </div> <div>             Positioned Wrong <input type="checkbox"/><br/>             Outside Dimensions <input type="checkbox"/><br/>             Over/Under tolerance <input type="checkbox"/><br/>             Part Incorrect <input type="checkbox"/><br/>             Part Lost/Missing <input type="checkbox"/><br/>             Part Moved <input type="checkbox"/><br/>             Drawing <input type="checkbox"/><br/>             Finish <input type="checkbox"/><br/>             Misread <input type="checkbox"/><br/>             Turning Sequence <input type="checkbox"/> </div> </div> |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |  |                                                                                                                                                            |  |  |
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